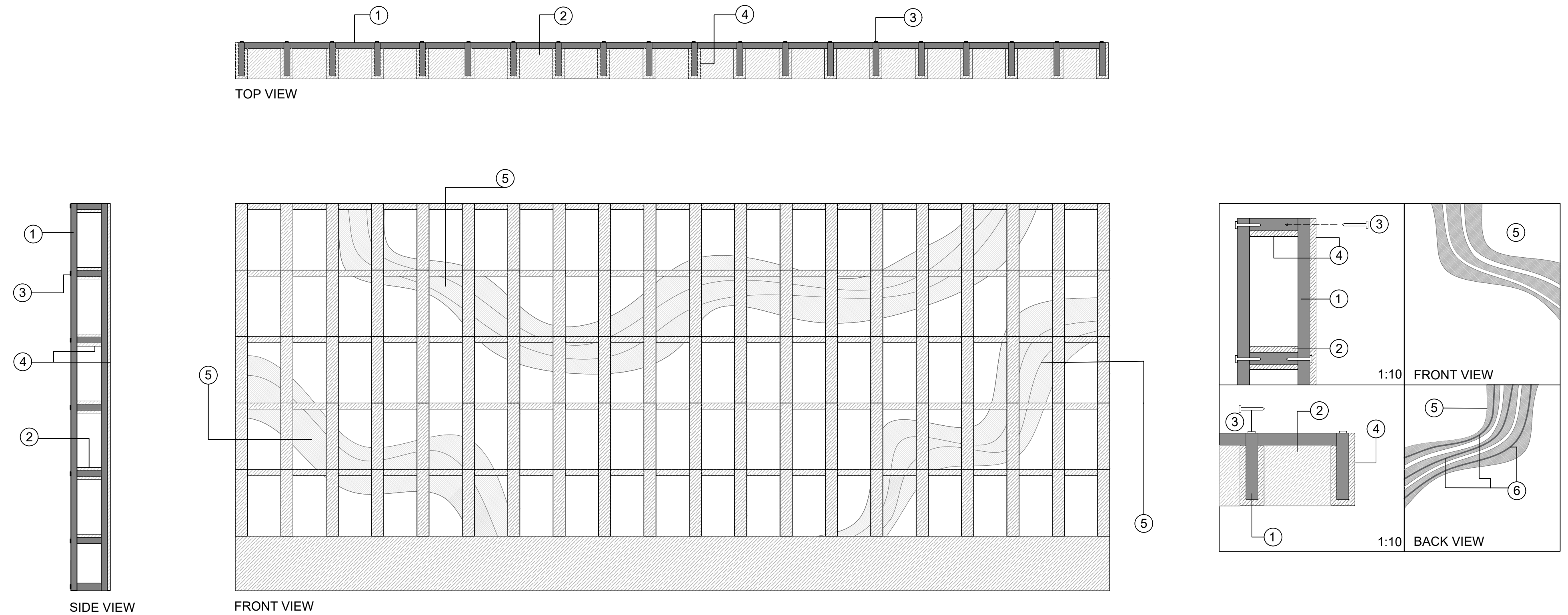




1	Internal structure: 40 × 40 × 2 mm square hollow steel sections (SHS), powder-coated matte black.
2	Shelves: 20 mm birch plywood, supported by the internal steel frame and mechanically fixed to concealed steel brackets for increased load-bearing capacity.
3	Steel frame assembled using continuous MIG welds; exposed welds ground flush.
4	Exterior cladding: 20 mm birch plywood, clear matte lacquer finish.
5	Organic rear panel fabricated from 20 mm CNC-cut birch plywood with perforated pattern.
6	Integrated LED strip lighting mounted behind the perforated rear panel to create a backlit effect through the CNC-cut openings.

	IED Milano Interior Design Course 3Yeng 24-25			
	Subject: Product Design Professor: Roberto Di Stefano			
	Student's Name: N.Isuf R.Sagi A.Varbanova G.Vasileva			INT A
01/07/2026	Measure unit: cm	Scale: 1:20	Format UNI A2	DWG nr: 7
Drawing name: Val D'oca - Shelving System				